

SAFETY GLAZING  
FORCED ENTRY  
ACOUSTIC CONTROL

ArmorPlast®

AP25-IGU

Security Insulated Glass/  
Polycarbonate Units



**PRODUCT  
DESCRIPTION**

ArmorPlast® Security IG Units are available in various configurations:

- Armorplast® Security panels on both sides.
- Armorplast® Security panels on the exterior/ attack side with high performance glass options in the interior/ safe side.

All units include our patented “Shock-Spacer” designed to absorb high levels of energy from attack.

The interior glass options include UV and tinted coatings, tempered, and frosted treatments with the added benefit of interior signage and window graphics compatibility.

Designed to fit our Gen II framing systems but also compatible with all 1.00” glass pocket storefronts.



**ArmorPlast® Impact-Resistant Security Panels**

DESCRIPTION

ArmorPlast® AP25 containment grade panels are a monolithic polycarbonate that satisfies the requirements of the rigorous test protocols listed below. Each polycarbonate sheet features an abrasion and UV resistant coating for extended service life in harsh environments. ArmorPlast® AP25 has a seven (7) year Limited Product Warranty against coating failure, yellowing, and hazing. The terms of the warranty are available upon request.

**ArmorPlast® Dual Glazed AP25-IGU**

APPLICATIONS

Glass doors, storefronts, transaction windows, schools, retail, airports, libraries, hospital rooms, jails, prisons, and offices.

**TYPICAL AP25 PROPERTIES**

THICKNESS	1.00” ± 5%	SHADING COEFFICIENT	0.89
WEIGHT	4.67 LBS/SQ FT/PANEL	U-VALUE	0.85

**RATINGS**

FORCED ENTRY & CONTAINMENT

- w/ Gen I Framing System
  - ASTM F 1233-08 Class 2.4 Contr.
  - ASTM F 1233-08 Class 2.8 Body
- w/ Gen II Framing System
  - ASTM F 1233-08 Class 2.0 Contr.
  - ASTM F 1233-08 Class 2.8 Body
- ASTM F 1915 Grade 3
- H.P. White TP 0500 Level 1 Seq 8
- UL 972 Burglary Resistant Glazing
- ASTM F 1915 4 for Detention
- HPW-TEST 5-aa 1 for Detention
- HPW-TP-0500.03 Forced Entry

COMPLIANCE CERTS

- Miami-Dade TAS 201, 202, 203
- ANSI Z97.1 Safety Glazing
- CPSC 16 CFR 1201 CAT I and II
- UL 746C: Sustainability for Outdoor Use
- AAMA 501.8: Resistance to Human Impact
- UL 94: Flammability
- UL 94 Propane Torch Test

\* Testing conducted on monolithic sheets. Not tested in IGU form.

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# ArmorPlast® Polycarbonate Security IGUs

## GLAZING RECOMMENDATIONS

- Structural security framing systems with equal or greater forced entry and/or ballistics ratings to the selected AR Series security are recommended.
- ArmorPlast® panels should be sized to allow for a minimum of one 3/4" edge engagement in the frame
- Use wet or dry sealants compatible polycarbonates.
- Remove protective masking after glazing operations are completed and before prolonged exposure to direct sunlight, moisture or high temperature

## SIZES

All ArmorPlast® Dual-Glazed IGUs are made to customer specifications with maximum size limitations based on optional materials required. Call one of our technical sales representatives for more information.

SELLER DISCLAIMS ALL IMPLIED WARRANTIES AND SIMILAR OBLIGATIONS (OTHER THAN GOOD TITLE) INCLUDING BUT NOT LIMITED TO THOSE OF FITNESS FOR A PARTICULAR PURPOSE, AND MERCHANTABILITY, WHETHER OTHERWISE ARISING BY LAW, CUSTOM, USAGE, TRADE PRACTICE, COURSE OF DEALING, OR COURSE OF PERFORMANCE. Buyer acknowledges the installation of the goods must be performed by an authorized dealer and with the correct procedures to achieve any particular purpose or safety result. There are no warranties which extend beyond those express warranties contained in the purchase agreement between Buyer and Seller. Buyer affirms that it has not relied upon Seller's skill nor judgment to select or furnish the Goods for any particular purpose beyond the specific express warranties in the Agreement. Any design provided by Seller is based on information provided by Buyer. Seller does not warrant the Goods will comply with the requirements of any safety or environmental code or regulation of any federal, state, municipality or other jurisdiction beyond the specific express warranties or test data in the Agreement.

Buyer acknowledges although components of the Riot Glass, LLC products may contain specific ratings, including ballistics-grade products, such tests were performed in laboratory conditions, in a controlled environment, and only related as a specific component of the overall system. Buyer acknowledges Buyer is purchasing an installed system comprising of multiple components which have been rated, tested, or approved for varying performance levels including ballistics, or fitness of a particular purpose, including but not limited to preventing intrusion by any or limited means. Furthermore, neither Riot Glass, LLC nor its Authorized Dealers can guarantee the installed system will provide the necessary protection to Buyer's property due to the variance of the environment from laboratory conditions. Riot Glass, LLC specifically disclaims any implied warranties, including fitness for a particular purpose and merchantability, and advises Buyer to conduct its own research to determine the best solution for Buyer's unique situation.

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